





WIN IECH 成浩科電股份有限公司

WinTech Partial Discharge Testing and Monitoring Systems

Predictive maintenance to eliminate power equipment failure risk.

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成浩科電股份有限公司 WIN IECH

About Us



Wintech Electric has been established in 2006, an affiliated company of Winsome Engineering Consultants. Winsome has considerable experiences over 15 years in engineering construction, such as Taiwan power company, nuclear power, airports, subway, railway, etc. Therefore, we are familiar with and passionately devoted to improving safety in engineering construction and power equipment maintenance.

Because knowing insulation deterioration resulting from partial discharge (PD) in power equipment often leads to failures of high-voltage equipment, WinTech gathered domestic and foreign experts, collaborated famous universities worldwide, and spend several years to develop a series of monitoring systems for detecting PD activities. According to IEC 62478, an international standard for detecting PD, we develop our own techniques "multiple physical quantities" to distinguish PD phenomena. We produce high reliability sensors, and design software for identifying PD frequency and waveform.

Maintaining power supply system stable and safe for customers is our prime concern. We are totally dedicated to providing power system with predictive maintenance-intelligence monitoring for 24 hours to eliminate the risk of equipment failure.

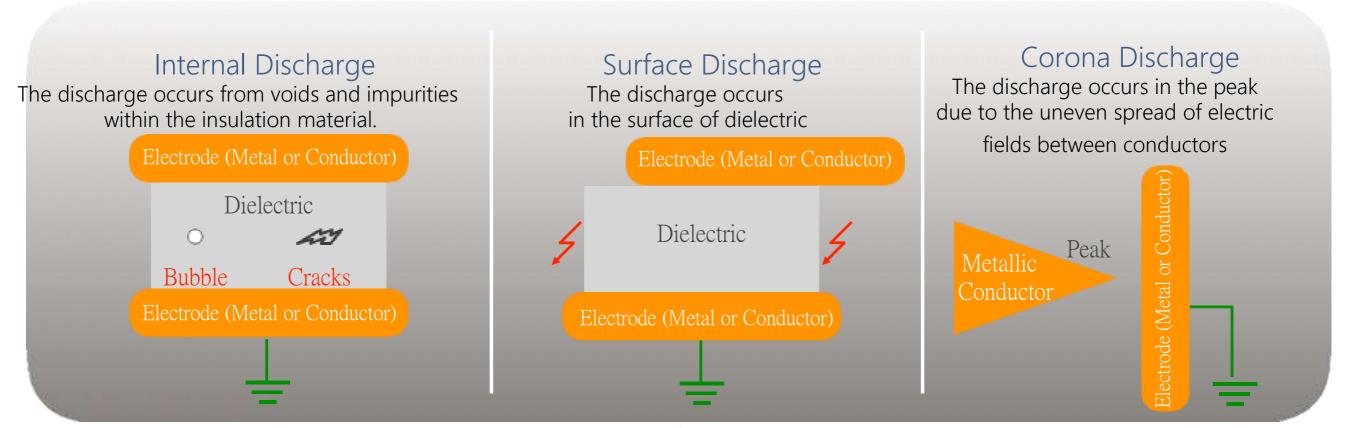


Classifications of PD Activities

Definition: Partial discharges are electric discharges that occur inside the insulation material of high voltage equipment due to the presence of voids, impurities, or cracks resulting from failures on the manufacturing process, mechanical stress, or insulation ageing process. The PD, which only partially bridges the insulation between conductors, occurs repetitively in a small region, and thus is named partial discharge. Meanwhile, it produces sound, light, heat, electromagnetic signals, and chemical reactions.

Criterion: Under the IEC 60270[*] standards, choose the acceptable regulation, such as IEEE 400.3, IEEE C57-124, etc., depending on types of HV equipment

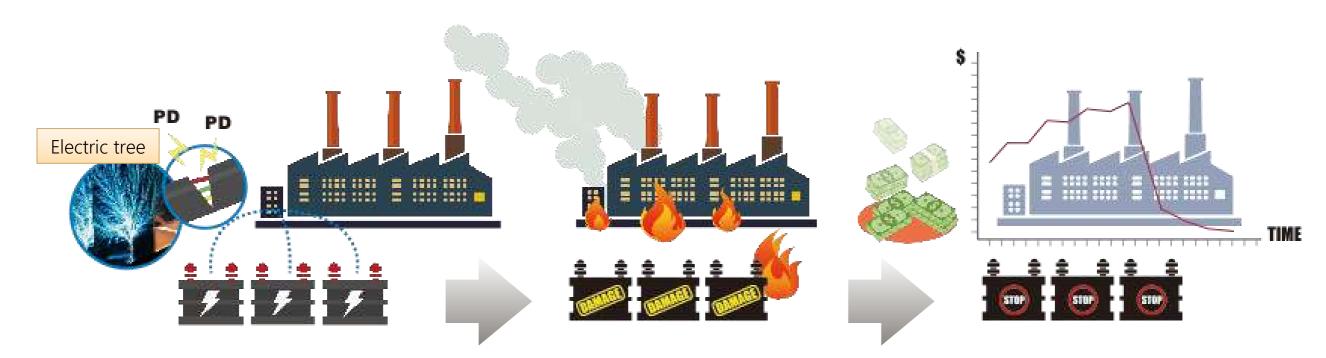
[*] IEC 60270, High Voltage Test Techniques-Partial Discharge Measurements, 3rd Edition March2001.





High Correlation Between PD Activities and Insulation Deterioration

- *Internal discharge: The initial insulation aging still has the weak electrical signal, which can provide power without instant danger.
- *Insulation deterioration: PD activities are irreversible and unpredictable. The ignorance of monitoring and observance of PD trend in the long term can cause the accidents resulting from insulation deterioration, and puncture.
- *Electrical accidents: The economic loss can be up to millions or even several hundred million due to the power failure.



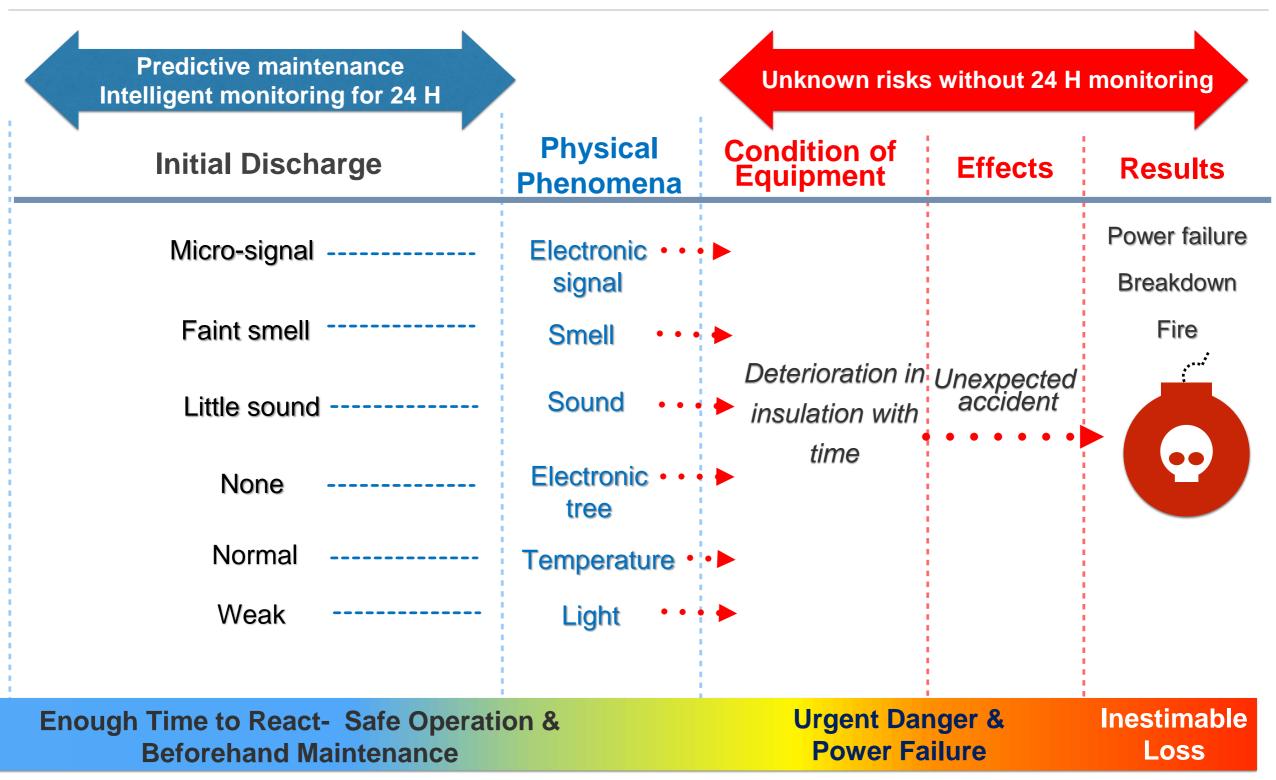


INESTIMABLE LOSSES AND DANGER DUE TO THE POWER FAILURE OF POWER EQUIPMENT...





PD Multiple Physical Quantities Schematic PREDICTIVE MAINTENANCE -NO MORE FEAR, DANGER, AND COST WITH OUR PRODUCTS

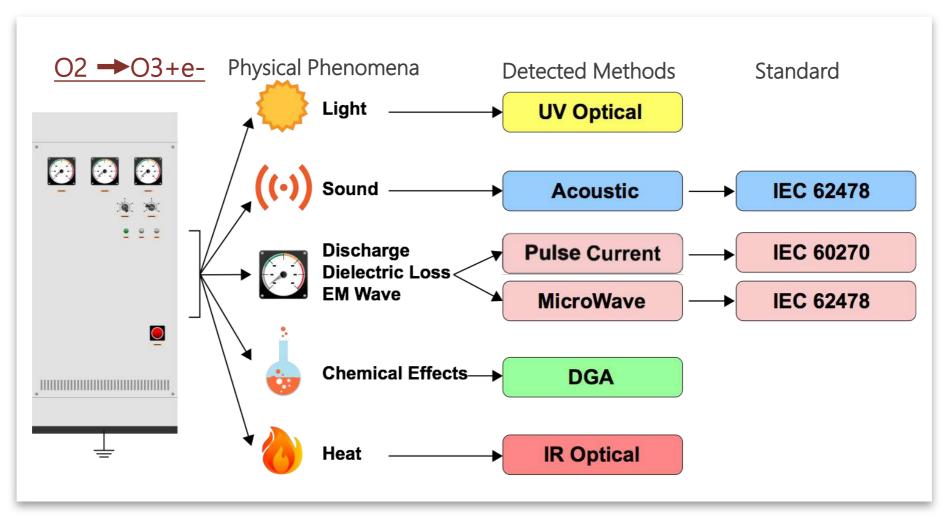




WinTech "Predictive Intelligence" of Insulation System to Eliminate Power Failure Risk

What is Partial Discharge?

- In electrical engineering, Partial Discharge is a local dielectric breakdown of a small portion of insulation system, where the electric field strength exceeds the breakdown point of the insulation material.
- · Protracted partial discharge can erode strength of insulation system and eventually lead to breakdown of insulation, causing equipment failures and affecting power quality.





Instruction of PD Monitoring and Testing Techniques -Multiple Physical Quantities

- Leading PD detection techniques We create accurate and reliable method for detecting PD activities.
 - (1) Sensors: Own-developed high bandwidth and high sensitivity sensors based on standard IEC 62478.
 - (2) Identification Software: We do cross-comparison by observed acoustic, pulse current and microwave signal to examine if PD occurs. Also, for raising the accuracy of identification about PD activities, besides the former physical quantities, we also utilize directivity to distinguish if it is corona discharge, surface discharge, internal discharge, or jamming.
 - (3) Signal Receiving: We replace partial discharge tester with own-developed LeCroy, a wide bandwidth (500MHz), and high gain(2.5GS/s) LeCroy, to perfectly show the PD waves and catch any complicated PD signals.
 - (4) Location of PD Sources:
 - A. Locate the PD sources by the signal from the process of changing AE sensor.
 - B. Estimate the PD location by the acoustic and electrical signals transmission speed from the time difference between AE sensor and HFCT sensor.
 - C. For the equipment without metallic screen, such as power cable, cast-resin transformer, etc., we can locate the PD sources with UHF Antenna Array.

*IEC 62478

- ✓ Measure electromagnetic wave (3MHz-3GHz) and acoustic waves (100Hz-250kHz)
- ✓ Sensors: Acoustic, electromagnetic, and microwave sensors
- ✓ On-line PD testing, mainly used in on-site testing
- ✓ Advantage: No need to turn off power, easy testing process



Classifications of Two International Standards for PD Measurements

	IEC 60270	IEC 62478	
Publication date	1968, and revised in 2000	2016	
Standard	Measured in terms of "quantity"	Measured in terms of "quality"	
Unit	рС	mV or dB	
Calibration	Need	No need	
Method	Off-line (turn off the power)	On-line (no need to turn off the power)	
Sensor	Coupling capacitor	Acoustic, Pulse current, or Microwave sensor	
Main use	Factory Testing; On-site test on a routine basis	24 hours remote monitoring	
Feature	Test if PD activities is acceptable with complicated process	Observe the trend of PD activities with simple process	



Invention Patents: Multiple Physical Quantities

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※ 申請案號:

※ 申請日:

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【發明名稱】使用多重物理量的局部放單检測系統以及方法/

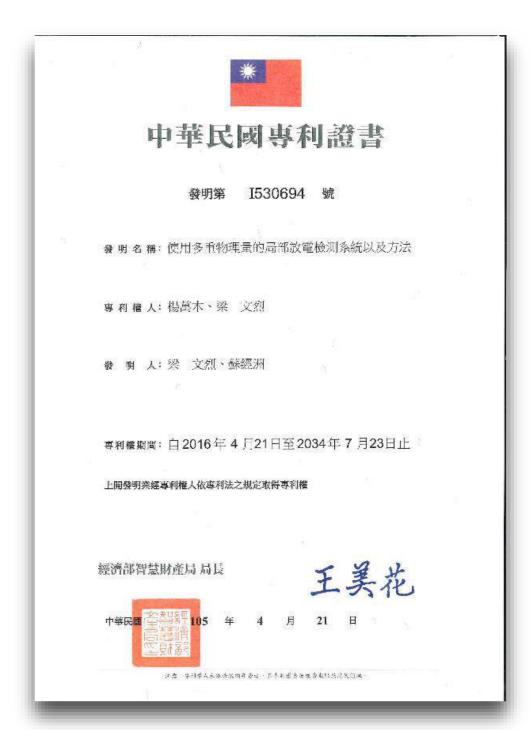
PARTIAL DISCHARGE DETECTION SYSTEM AND METHOD USING MULTIPLE PHYSICAL QUANTITIES

【中文】

本發明提供一種用於電力設備之使用多重物理量的局部放電 檢測系統以及方法。本發明之局部故職檢測系統包括第一檢測元 作、第二檢測元件以及問部故儀判斷元件。第一及第二檢測元件 分别用以值测值力股份之多重物理量中的第一物理量與第二物理 量。周部放電判斷元作根據第一物理事件與第二物理事件以及其 二者發生的相關性(例如事件時間差)判斷上地域力設備是否已 發生問部放電。因此。本發明係藉由判斷多個物理量的專件間的 相關性、來決定是否進一步攝取成分析該些物理量的資訊。

【英文】

The invention provides a partial discharge detection system and method using multiple physical quantities for an electric power apparatus. The partial discharge detection system includes a first detection element, a second detection element and a partial discharge determination element. The first and second detection elements are configured to detect first and second physical 9300-A33295WF1





Patents and Publications on Multiple Physical Quantities

A Novel Miniaturized Vivaldi Antenna Using Tapered Slot Edge With Resonant Cavity Structure for Ultrawideband Applications

Yushun Liu, Wenjun Zhou, Senior Member, IEEE, Shijie Yang, Weihao Li, Pengfei Li, and Shuai Yang

Abstract—In this letter, a novel tapered slot edge with resonant cavity (TSERC) structure is adopted to improve the design of a planar printed conventional Vivaldi antenna. The proposed modified structure has the capacity to extend the low-end bandwidth limi tation. In addition, the directivity and antenna gain of the TSERC tation. In addition, the directivity and antenna gain of the TSERC structure Vivalid antenna has been significantly improved when compared to a conventional Vivalid antenna of the same size at lower frequencies. Compared to the conventional Vivalid antenna, the TSERC structure lowers the gain at the higher frequencies. A prototype of the modified Vivalid antenna was fabricated and tested. The measured results were found to be in good agreement with the simulated, which validates the feasibility of this nove

THEE ANTENNAS AND WIRELESS PROPAGATION LETTERS, VOL. 15, 2016

Index Terms-Miniaturized, tapered slot edge with resonant

I. INTRODUCTION

U LTRAWIDEBAND (UWB) artennas have been increasingly applied in wireless communication, followed the discharge technique and the discharge technique and the discharge technique and the discharge technique to the discharge technique tech due to its broad bandwidth, low cross polarization, and highly directive radiation patterns [5].

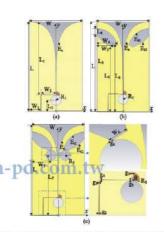
The Vivaldi antenna belongs to the class of endfire traveling wave antennas, which has theoretically infinite bandwidth [6]. However, the Vivaldi antenna requires a large antenna size to achieve excellent performance in the low-end working band [7]-[8]. According to the research work in [9] the width of a Vivaldi antenna should reach at least one half-wavelength for effective radiation to occur. A Vivaldi antenna presented in [10 utilized a tapered slot edge (TSE) structure to extend the low-end frequency limitation for miniaturizing the antenna size. Though the low-end cutoff frequency can be decreased by employing this technique, the antenna gain and radiation characteristics at lower frequencies are not improved obviously.

In this letter, a modified Vivaldi antenna is designed and meaed. The structure of tapered slot edge with resonant cavity (TSERC) is applied to improve the antenna performance. Com pared to the TSE structure, the low-end cutoff frequency of the

Mann Li. 2020. December 7, 2016.
Y. Liu, W. Zhou, P. Li, and S. Yang are with the School of Electrical Engineering, Whihn Hirorardy, Whihn 430072. China (e-mult. silencelys/8 [6.3-cem, wijzhou/@whi.e.du en_501_59842@oq.cem_yx8254@103-cem).
S. Yang and W. Li are with the WinTeeh Co., Ltd., New Tinget City 23146, This wife mult. headvang@wissumers. Country, waspedee@winteeh.pdl.com.tw).

jizhou @whu edu en, 505 (19942 @oqqeom, ys.50490 100 comm; S. Yang and W. Li are with the WinTech Co., Ltd., New Tinger City 23146, Tin-ran (e-mail: nealyang @wissumeec.com.tw, waynelee@wintech-pd.com.tw). Color versions of one or more of the figures in this letter are available online

http://iccesplore.icce.org. Digital Object Identifier 10.1109/LAWP 2016 2542269



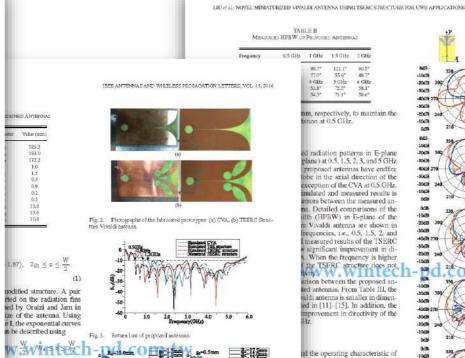
TSERC structure is further reduced with the same antenna size Simulation and measured results show that relative bandwidth has been increased by nearly 17%. The directivity of proposed modified Vivaldi antenna has also been improved. This letter is organized as follows: In Section II, the structure of the antenna is presented. Simulation and measured results are provided in Section III, which is followed by conclusion in Section IV.

II. ANTENNA DESIGN

Configurations of three Vivaldi antennas, namely, the convenand the TSERC structure Vivaldi antenna, are shown in Fig. 1. where the dimensions of all antennas are $258 \times 150 \text{ mm}^2$ with structural parameters in Table I. All the three have already been optimized. The dielectric substrate used in this letter is chosen as FR4 with a thickness of 0.8 mm, a dielectric constant of 4.6, and a tangent loss of 0.01. The structure of the CVA is shown in Fig. 1(a). The exponential profile curves E_S employed in this

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Fig. 3 illustrates the S14 variation of the CVA, the TSE struc-Vivaldi antenna, and the TSERC structure Vivaldi antenna. As shown in the figure, the lower end $S_{11} < -10$ dB limitation—posed antenna, the joint width (g_6) and radius (R_2) of resonant



structure Vivaldi anof symmetrical resonant

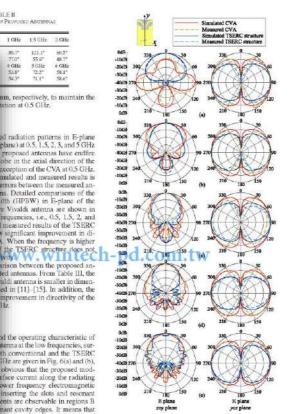
ered slots for lengthenarrent path. icture is used to excite 1(c), a tapered microstrip mpedance matching. The ne is fixed to 1.5 mm to

he proposed antenna, two 2 have been fabricated and ed to feed the antenna. The an Agilent E5071B proresent the E-plane and

nd the operating characteristic of tenna at the low frequencies, surh conventional and the TSERC Hz are given in Fig. 6(a) and (b), obvious that the proposed modrface current along the radiating lower frequency electromagnetic ing the slots and resonant ents are observable in regions B nant cavity edges. It means that Simulated return loss of different resonant cavity parameters current nath on the antenna is ation. Moreover, part of the sur-g edges is coupled to the resonant of the CVA is $1.2~\mathrm{GHz}$, while the TSE structure Vivaldi antenna lowers it to $0.8~\mathrm{GHz}$. The TSERC structure Vivaldi antenna furce of the Vivaldi antenna at inproved because of the proextending the lower-end band-ace current distribution of both ice current in regions A, B, and res. Therefore, the TSERC strucince apparently at the higher

ther reduces the limitation to 0.5 GHz. It means that the TSERC structure is able to miniaturize the size of the CVA by means of lowering the minimum working frequency [11]. The measured S_{11} variation with frequency is also plotted in Fig. 3. It is observed that the measured result is in excellent agreement with the simulation proving the effectiveness of the proposed design. The difference between the simulated and meas sults is possibly due to the effect of the SMA connector and the inaccuracy during manufacturing.

Simulated S_{11} variation is obtained by changing the joint width (g_8) and radius (R_2) of the symmetrical resonant cavity as given in Fig. 4. It is observed that the operation bandwidth of the TSERC structure. Vivaldi antenna depends on the designed parameters of the resonant cavity. Lowering the joint width (g_6) resulted in the reduction of low-end cutoff frequency. Meanwhile, the radius (R_2) of resonant cavity plays a vital role in return loss characteristic of the proposed antenna. In the pro-



ne) at 0.5, 1.5, 2, 3, and 5 GHz osed antennas have endfire

in the axial direction of the of the CVA at 0.5 GHz.

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encies, i.e., 0.5, 1.5, 2, and leasured results of the TSERC significant improvement in di-When the frequency is higher

d antennas, From Table III, the

ent in directivity of the

rors between the measured an-

According to the analysis of surface current distribution, the TSERC structure contributes to the radiation of electromagnetic wave at the lower frequencies. However, as shown in Fig. 6(c) part of the surface current along the radiating edges in region C, which can excite the higher-frequency electromagnetic wave, is coupled to the resonant cavity. This characteristic lowers

NNAS AND WIRELESS PROPAGATION LETTERS, VOL. 15, 2016

reduction of the gain at the higher frequencies of two attributes to the high cross-polarization level [16].

IV. CONCLUSION

s letter, a TSERC structure Vivaldi antenna is proposed, rer-end $S_{13} \leq -10$ dB limitation of the proposed an extended to 0.5 GHz from the original 1.2 GHz. The on bandwidth has been increased by 14.6% and achieved an 19.5% size reduction compared to CVAs. Simulated sured results show that the TSERC structure Vivaldi anrforms with higher endfire directivity compared to the onal design. In addition, the antenna gain is improved frequencies using the TSERC structure. According haracteristics, the proposed antenna can be an excel-didate for the endfire directional UWB radio frequency

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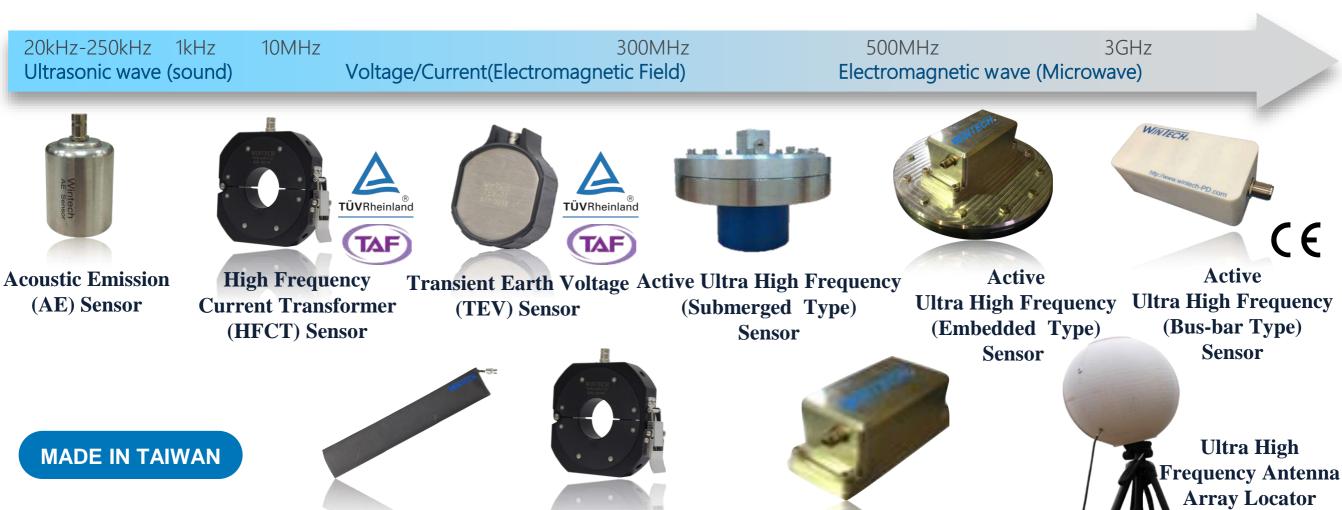
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Sonkiti, D. Sanchez, V. Hovinen, E. T. Salonen, and M. Perrando, shaud dual polaritied cross-shaped Viraldi saternam. "EEE Trave. nace: Propag. vol. 63, no. 6, pp. 2813–2819, Jun. 2015. conselli, S. Salona, I. Nich, and X. Salomundo, "Tercoph-the-wall demant part of Propag. vol. 63, no. 3, pp. 106–1117, consell. EEE Trave. Automosas Propag., vol. 63, no. 3, pp. 1106–1117, consel.

[16] Y. W. Wang, G. M. Wang, and B. F. Zong, "Directivity improvement of Vivalid antenna using double-slot structure," IEEE Antennas Wireless Propag. Lett., vol. 12, pp. 1380–1383, 2013.



Summary of Products- Multiple Sensors with Various Frequencies

Signals of Partial Discharge



Flexible Magnetic Coupler (FMC) Sensor

Ultra High Frequency Current Transformer (UHFCT) Sensor

Active Ultra High Frequency (GIS Type) Sensor



Superior Invention in Taiwan- UHF Antenna Array Locator



- Wintech attended 2017 Taipei International Invention Show and Technomart in Taipei World Trade Center Hall 1. Our product "UHF Antenna Array Locator" stood out among over 1300 candidates from Taiwan and other countries, and was ranked as second place in Platinum Prize (23 winners in Platinum Prize). Wintech's director Mr. Yang, Wan Mu personally received the trophy awarded by Intellectual Property Office of Economy Ministry.
- Wintech's "UHF Antenna Array Locator" is excellent at locating where partial discharge occurs in medium and high voltage equipment. It is a sensor with high directivity, high gain and high bandwidth. locating the flaws of insulation by electromagnetic signal of partial discharge in high-voltage equipment, especially in transformer station, Switchgear Transformer, Cast-Resin Transformer. It was published and recognized in a distinguished journal, IEEE.



WinTech PD Products WinTech Power





Technical Specification				
Model	WP-1	Dimensions	H : 291.7 mm	
Resolution	12 bits		W : 399.4 mm	
Sampling	2.5 GS/s		D : 131.31 mm	
Bandwidth	500 MHz	Power	90 – 264 VAC	
Storage Capacity	12.5 Mpts/Ch		45 – 66 Hz	
Channels	4 (Expandable with multiplexer)	Temperature	5°C − 40°C	
Screen Size	12.1"	Humidity	95 % RH	
os	Windows 7	Weight	5.9 ± 0.5kg	

- * WinTech PD Diagnostic System is used for partial discharge (PD) testing on medium voltage (MV) and high voltage (HV) equipment, such as power cables, various transformers, switchgear, etc.
- * WinTech PD Diagnostic System is suitable for on-line monitoring and on-line testing. With our developed high quality sensors, the performance of PD diagnosis can further be enhanced.



Wintech Power (Partial Discharge Diagnostic System)-Features

- Wideband, High Sampling Rate, High Resolution: Accurately Measure PD waveform.
- Large Memory: Full waveform record for data analysis and identification.
- Simple User Interface: Intuitive UI with real-time PRPD plot and data trend.
- * **Signal Analysis Software:** Analyze data to achieve efficient diagnosis including PD identification, long-time trend chart, and report generation.
- Remote Monitoring Software: Off-site system control and setting with functions of offsite data backup and send alarm e-mail.
- 24 hours PD On-line Monitoring System: Provide various detecting modes for customers' detecting requirements if needed.



Wintech Power (Partial Discharge Diagnostic System)





PD Capture

Setting for system, including data record,





AutoMail

For email setting, including alert, content, recipient

trigger level, etc.







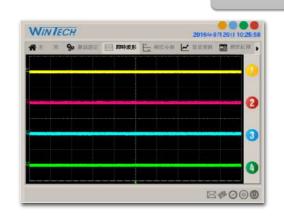


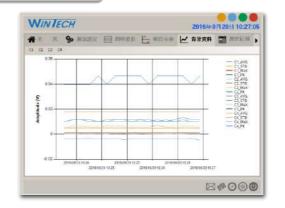
Data Upload

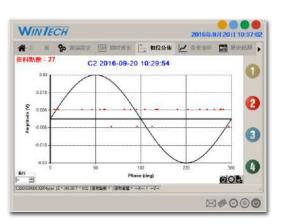
Upload data to assigned server

RDPC Line











Partial Discharge Detector - SA













Technical Specification

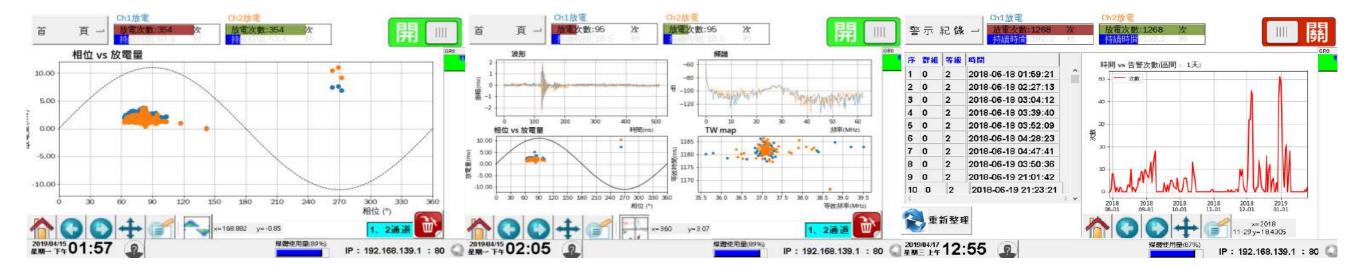
Mode1	PDD-SA	
Channel	2 - 4 - 6	
Bandwidth	1Mhz-80Mhz	
Measured Range	1mV - 2V (50 Ω)	
Communication Port	Built-in RJ-45 & USB x 4	
Power Supply	90 - 264 VAC / 45 HZ - 66 Hz	
Dimensions	220mm x 170mm x 140 mm	
Weight	< 2 kg	
Functions	 24 hours on-line monitoring 7" color touch screen Discharge level display (safety, warning, alarm) Alarm light, warning sound Waveform, FFT, TF map, PRPD, number of PD, Trent chart Off-site data backup, and alert email (with Internet) 	

- * Waveform, FFT, TF Map, volts, PD phase (PRPD), number of PD, and PD trend Record display
- * Suitable for various MV and HV power equipment detection
- * 24 Hours on-line monitoring
- * Economical and efficient
- * 7" Color touch screen
- * Alarm light, warning sound, and instant alert email or message delivery



Partial Discharge Detector-Features

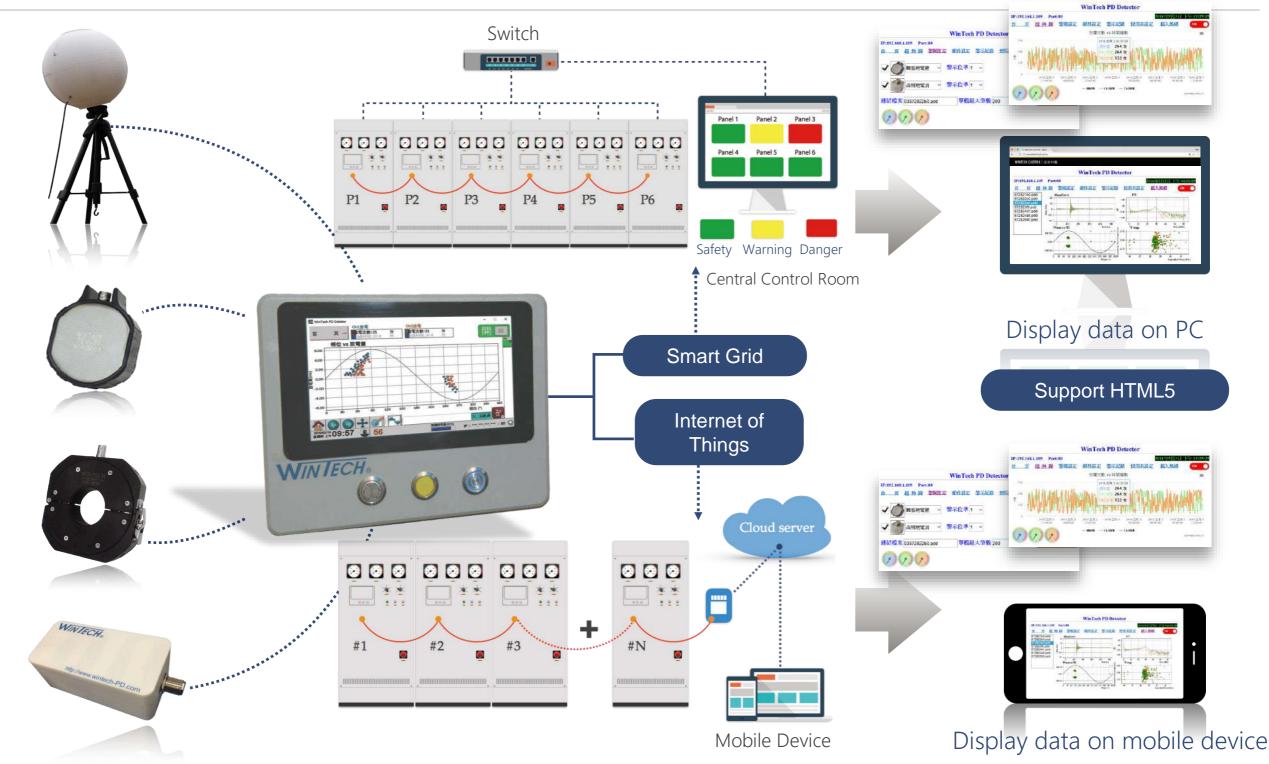
- Diagnose insulation deterioration of power equipment to avoid equipment broken and property lost, suitable for various transformers, switchgear, power cable, etc.
- Two signals comparison for PD identification: eliminate jamming from signal outside, and avoid false alarm.
- Phase Resolved Partial Discharge (PRPD) analysis corresponds with partial discharge occurrence frequency to identify the PD signal accurately.
- * PD progress data record: create trend chart, predict insulated condition in advance.
- Automatically sends email alerts to administrators.
- PD Detector is the best instrument to detect early failure of power equipment.





WinTech PD Detector 24H Intelligent Remote Monitoring Systems

—Application of "Internet of Things" and "Smart Grids"





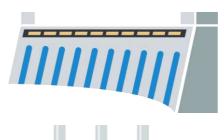
Applications and Objects



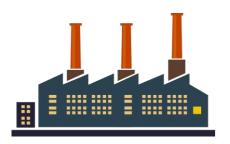
For medium and high voltage equipment running 24 hours a day, 365 days a year



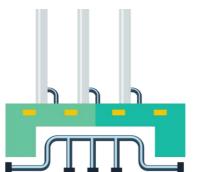
High-tech industry: semiconductor, precision panel, biotechnology plants, substation, etc.



Power supply plants



Traditional industry: iron and steel industry



Sewage treatment plants



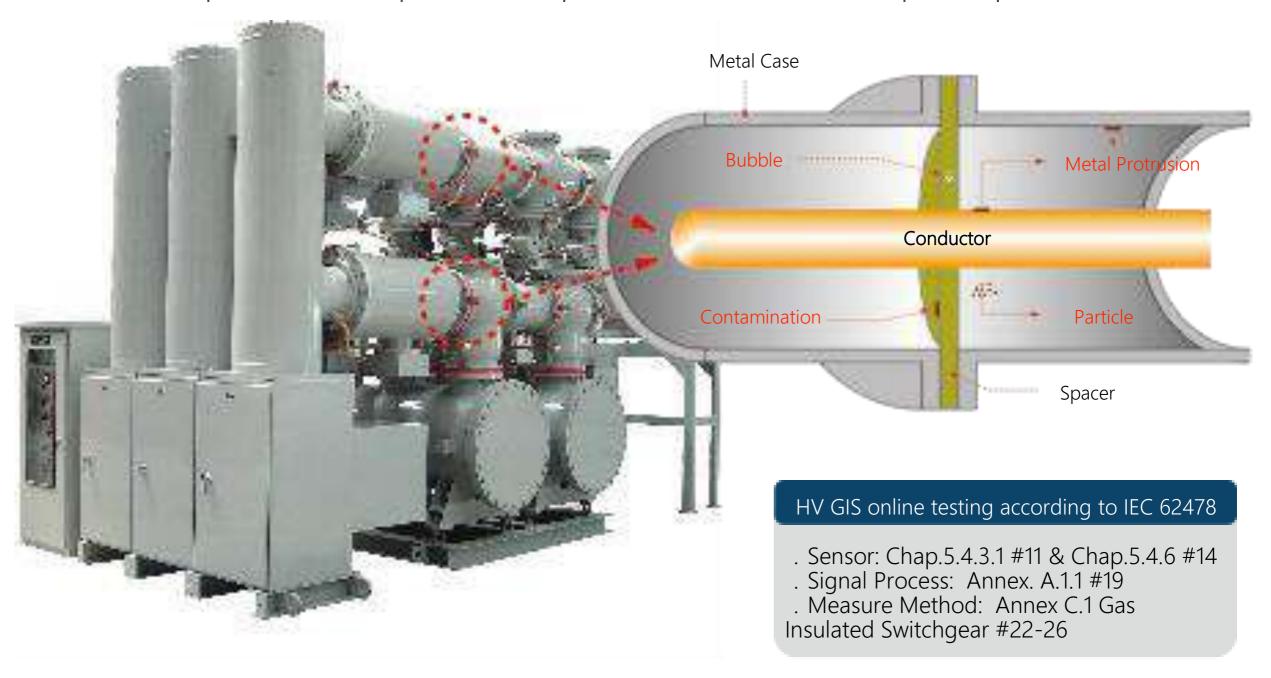


Refuse incineration plants



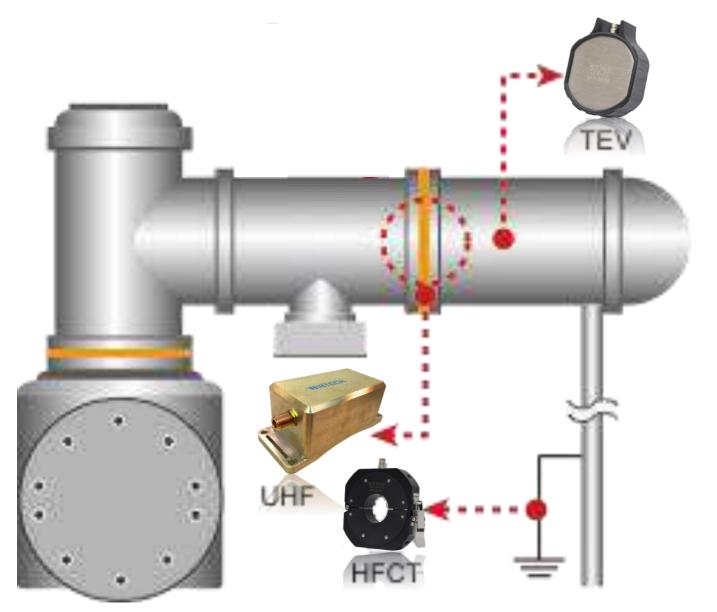
Case 1 -PD Phenomenon in Gas Insulated Switchgear

Cause: Metal particles and protrusion | Bubble and crack on spacer | Moisture in SF6





Case 1 -Testing and Monitoring System Installation for Gas Insulated Switchgear



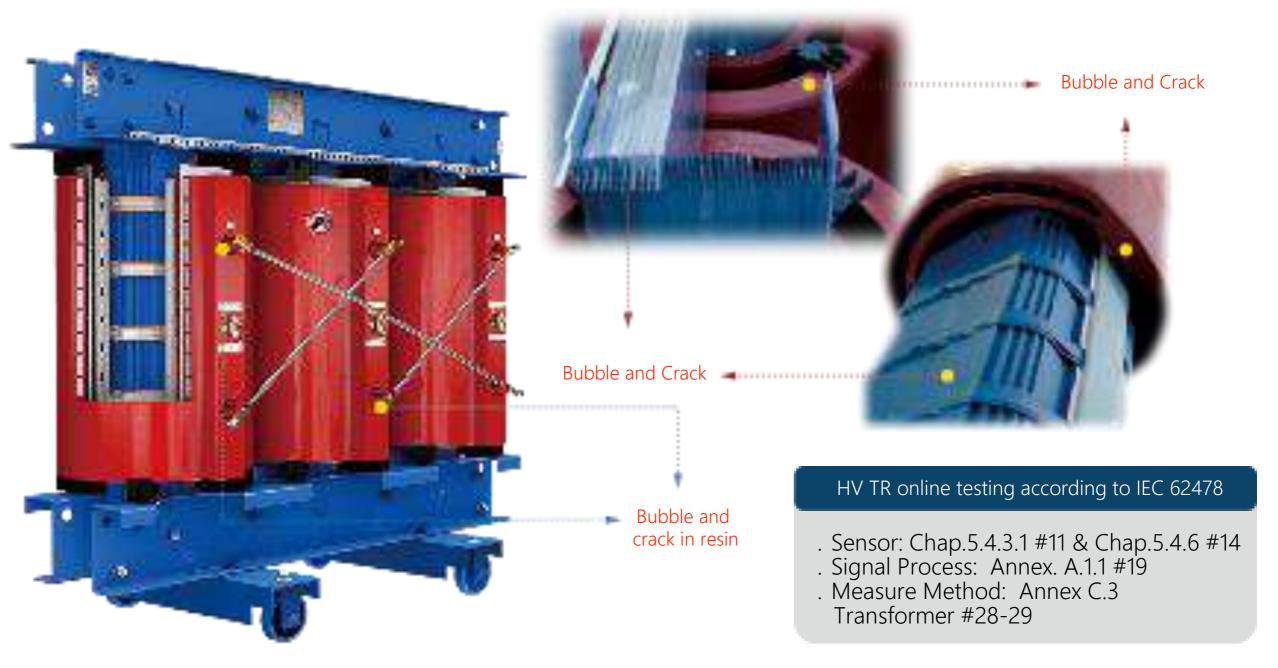






Case 2 - PD Phenomenon in Cast-Resin Transformer

Cause: Bubble and crack in resin | Metal protrusion





Case 2 - Testing and Monitoring System Installation for Cast-Resin Transformer

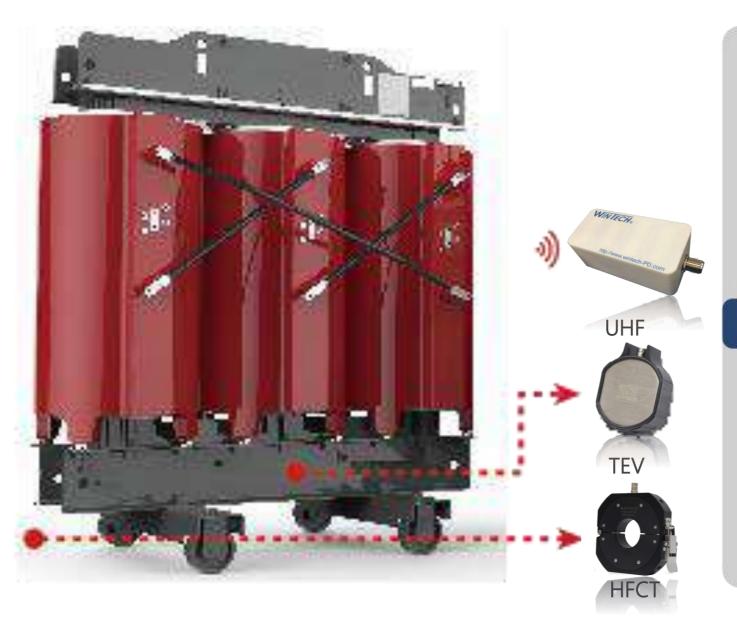




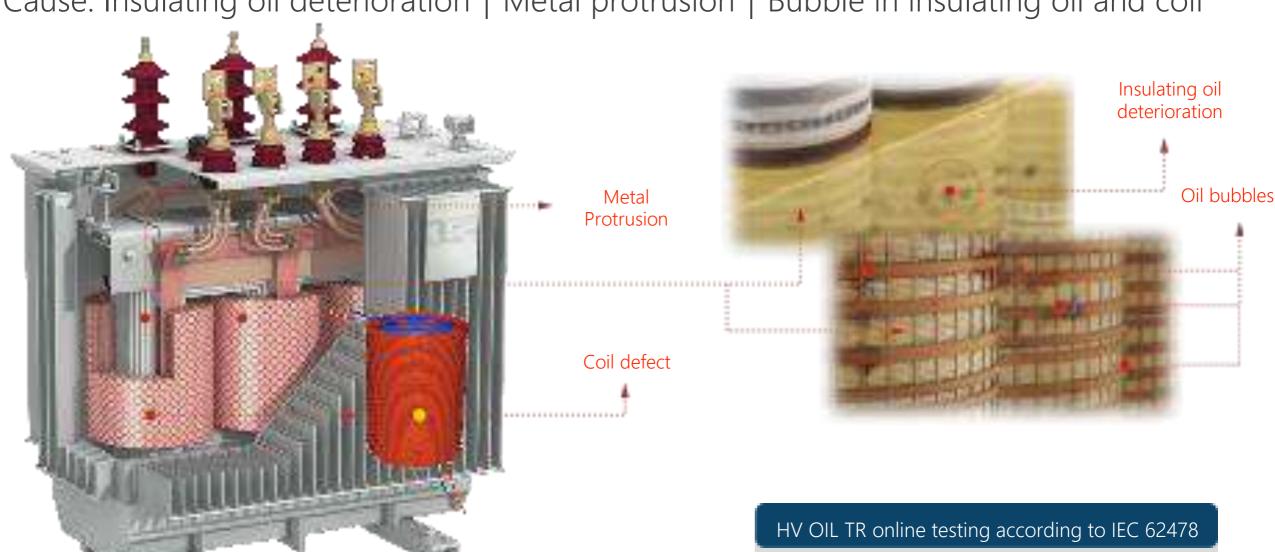




photo from : SIEMENS

Case 3 - PD Phenomenon in Oil Immersed Transformer

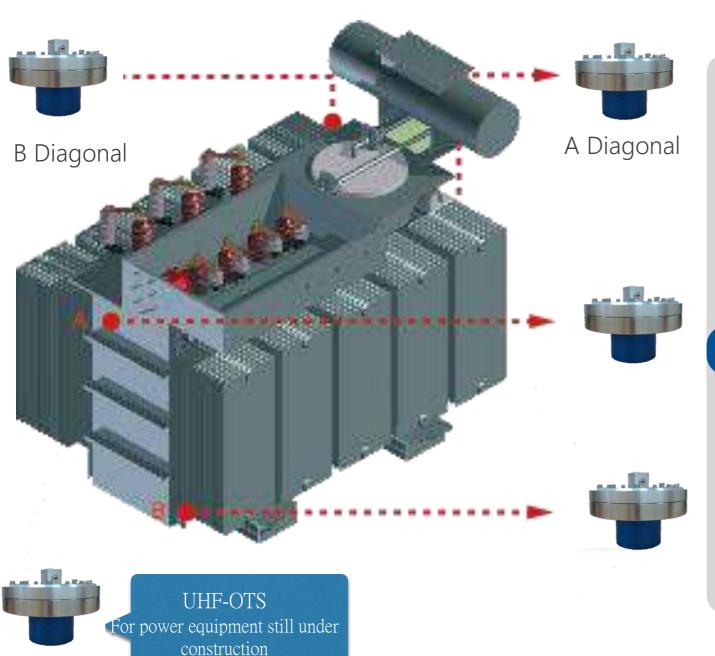
Cause: Insulating oil deterioration | Metal protrusion | Bubble in insulating oil and coil



- . Sensor: Chap.5.4.3.1 #11 & Chap.5.4.6 #14 . Signal Process: Annex. A.1.1 #19 . Measure Method: Annex C.3
- Transformer #28-29



Case 3 - Testing and Monitoring System Installation for Oil Immersed Transformer



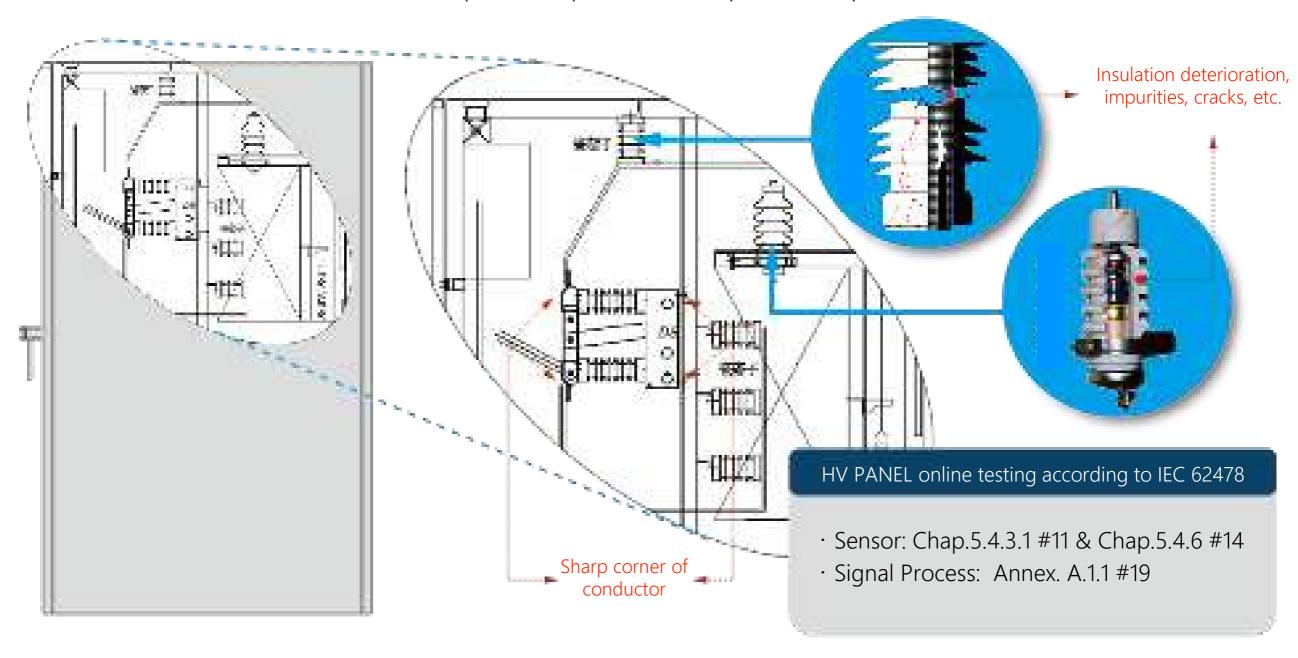






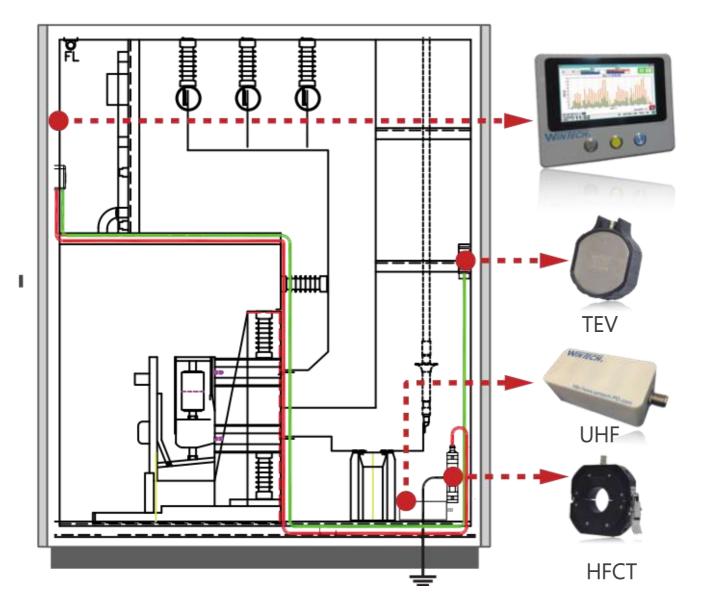
Case 4 - PD Phenomenon in High-Voltage (HV) Switchgear

Cause: Insulation deterioration | Metal protrusion | Cracks | Poor connection





Case 4 - Testing and Monitoring System Installation for HV Switchgear



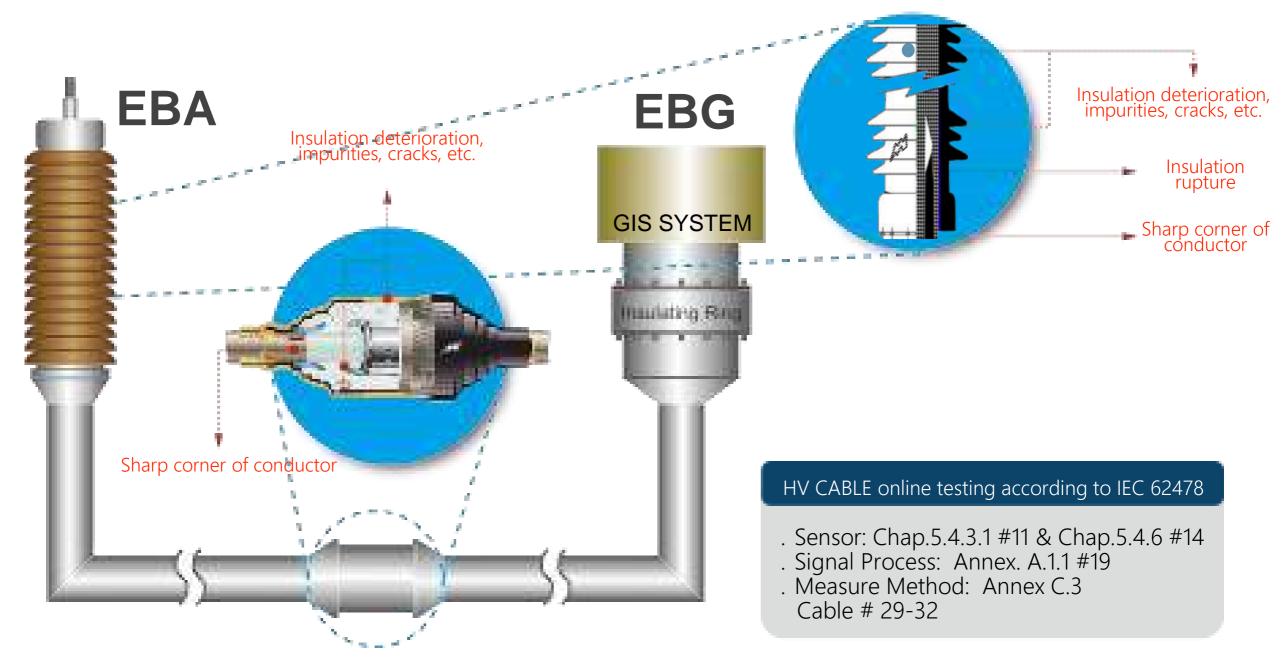






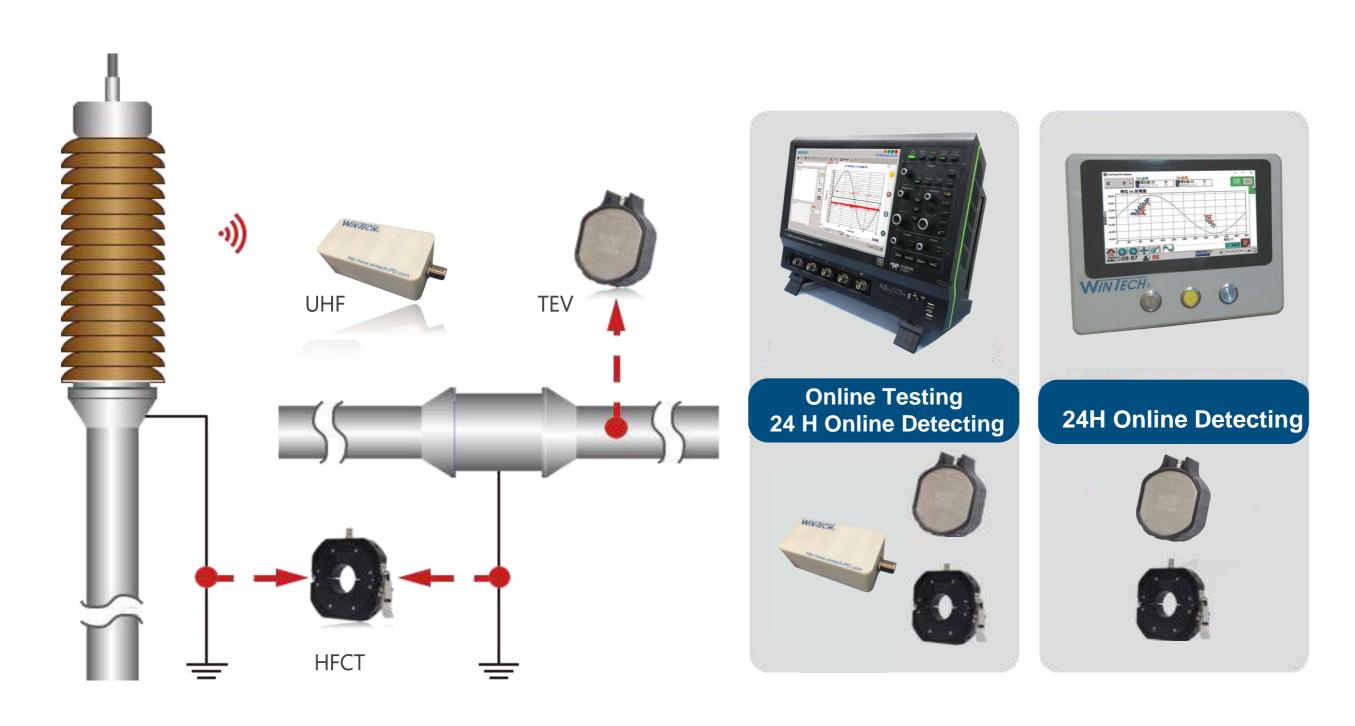
Case 5 - PD Phenomenon in Power Cables

Cause: Crack | Metal protrusion | Steam | Poor installation





Case 5 - Testing and Monitoring System Installation for Power Cables





HFCT

Case 6 - Testing and Monitoring System Installation for Rotating Machinery (Hydrogenerator)





24 hours PD Monitoring Project (1) in Magong Airport, Penghu

Application: Switchgear Transformer
Wintech Detector 24 Hours On-line Monitoring



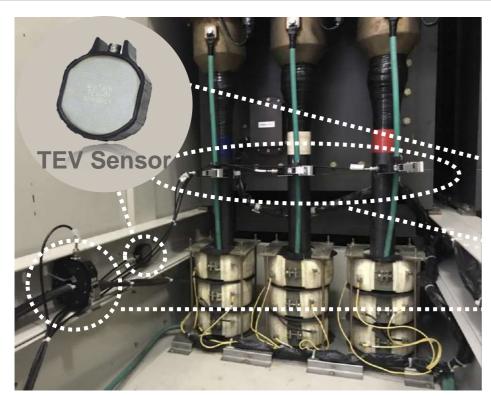


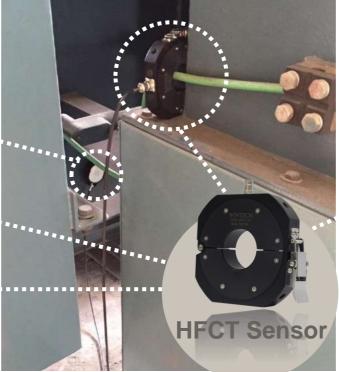
24 hours PD Monitoring Project (2) in UPCC (Logistics), Hualien Application: Switchgear Wintech Detector 24 Hours On-line Monitoring

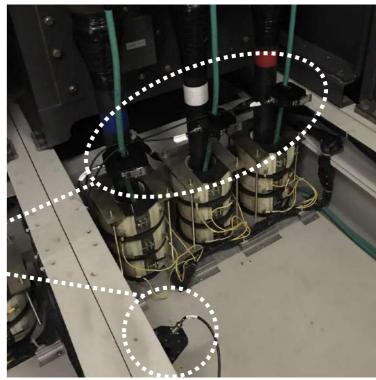


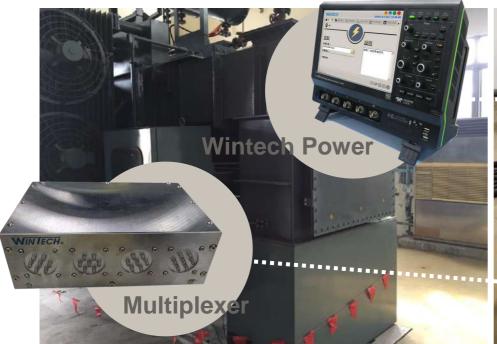


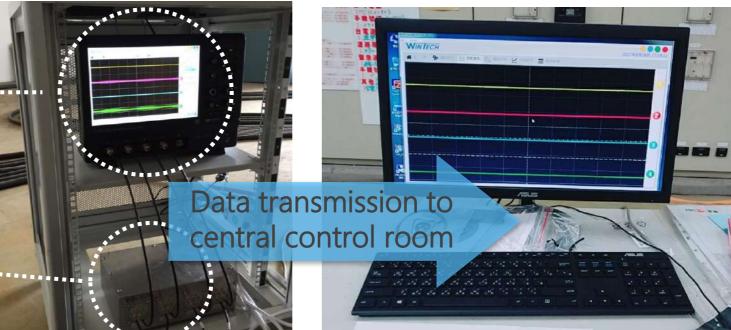
24 hours PD Monitoring Project (3) in Sewage Treatment Plant, Kaohsiung Application: 69kV Oil Immersed Transformer and Switchgear Wintech Power 24 Hours On-line Monitoring













24 hours PD Monitoring Project (4) in NTU Hospital, Taipei

Application: 22.8kV VCB Switchgear Wintech Detector 24 Hours On-line Monitoring











24 hours PD Monitoring Project (5) in Kang Chiao Intl School (Linkou)

Application: 22.8kV VCB Switchgear Wintech Detector 24 hours On-line Monitoring





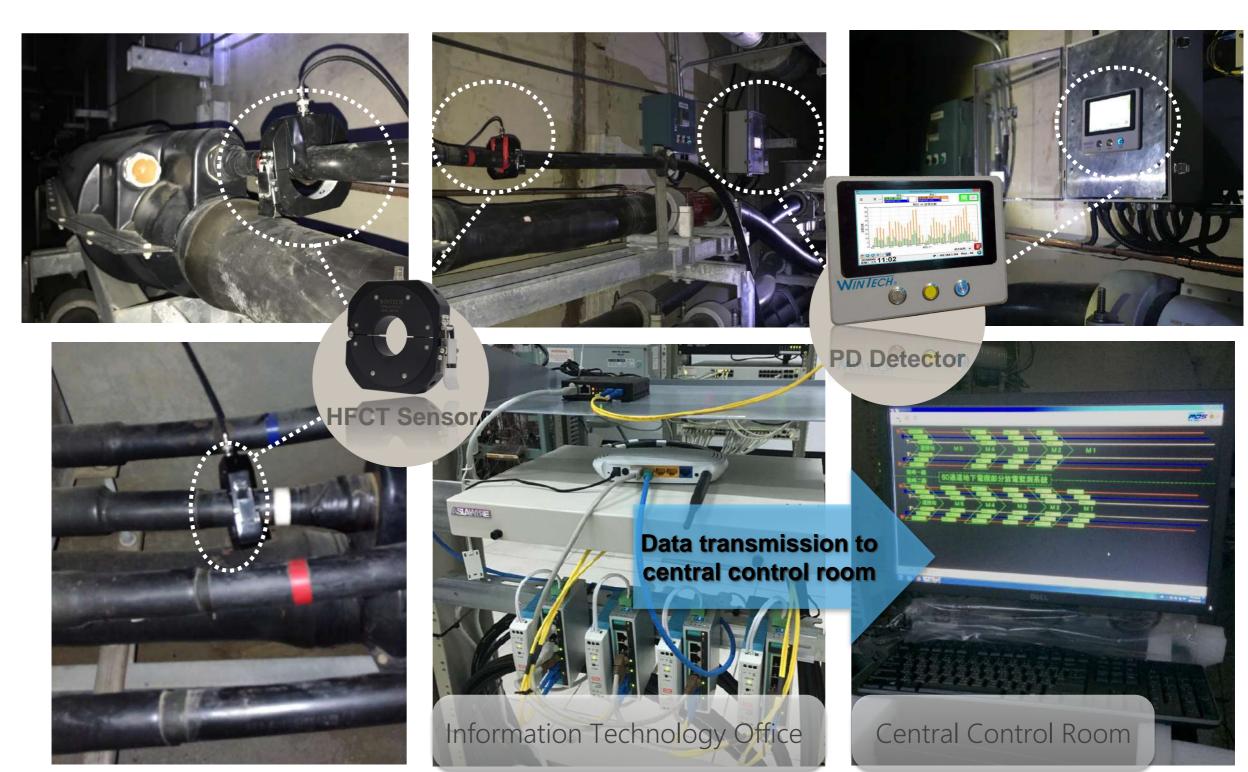








24 hours PD Monitoring Project (6) in Southern Taiwan Science Park (STSP), Tainan Application: 345 kV Power Cable Wintech Detector 24 hours On-line Monitoring





24 hours PD Monitoring Project (7) in Kaohsiung Light Rail

Application: 22.8 kV Cast-Resin Transformer Wintech Detector 24 hours On-line Monitoring





24 hours PD Monitoring Project (8) in Central Weather Bureau, Taipei

Application: 22.8 kV Cast-Resin Transformer Wintech Detector 24 hours On-line Monitoring





24 hours PD Monitoring Project (9) in National Communication Commission, Taipei

Application: 22.8 kV Cast-Resin Transformer Wintech Detector 24 hours On-line Monitoring





WinTech PD Products-Own Advantages

- ❖ Multiple physical quantities monitoring techniques (cross-comparison): WinTech develops various sensors to detect multiple physical quantities. Our advanced techniques are officially recognized and awarded by Ministry of Economic Affairs, R.O.C., in 2017 Taipei International Invention Show and Technomart.
- *All PD products are "Own-developed (Made in Taiwan)": WinTech gathered domestic and foreign experts from domestic and foreign who have related experiences over 10 years, collaborated famous universities worldwide, and developed a series of precise sensors which are non-invasive for various electrical equipment individually.
- ❖ Built-in active PD signal receiver in UHF Sensor: increasing the accuracy for detection in the early period of deterioration.
- First patent possession and publication on "Antenna Array" in the world for locating the PD activities.
- WinTech detector and WinTech power are the highest level measurement systems developed by our team, including physical facilities and software, to detect PD activities with connecting to sensors.
- Human centered design, and multiple-language support.
- ❖ Sensors can be customized and mass production, frequency ranging from 20K-3000MHz.
- Acceptable by TCP/IP internet communication regulations, and realized by the concepts of "Internet of Things", and "Smart Grid".